





INTRODUCTION

STOLZ-MIRAS

OUR MISSION IS TO DESIGN, MANUFAC-TURE AND INSTALL METAL EQUIPMENT ON BEHALF OF MAJOR INDUSTRIAL AND ASSEMBLER CLIENTS WORLOWIDE.



Since 1998, Stolz-Miras has been subcontracting industry leaders for major projects, from simple boilerwork to complete machines. Our expertise includes all industrial sectors and particularly Engineering, Nuclear, Pharmaceutical, food & feed, equipment and Energy.

Stolz-Miras company is one of the quality fabricator leader in Vietnam. Our ambition today is to exceed your expectation in terms of quality and amaze you on what our workforce is capable of in Asia. We have been working with several large corporate from Europe and

western countries allowing us to understand the needs and fulfill the requirements.

Our vision is to be the most preferred and trustful fabricator in Asia. As a leading industrial equipment manufacturer operating for more than 20 years from Vietnam, we have already played an active role into the sustainable industrial development of Vietnam and we will continue. As a responsible corporate citizen, we promote safety and ethics in our working and business Managed by experienced expatriates and Vietnameses, our professional teams are trained to

grity for the benefit of all stakeholders of our projects.

tivating our teams.

Thibaut Giroux President

Dear partners, customers, future customers,

We care for quality in everything we do. We believe business cannot be done sustainably without committing rules of engagement. We do business through transparency, loyalty and inte-

We serve our customers with passion and enthusiasm, valuing spirit of entrepreneurship mo-





ABOLTUS







1998 - French entrepreneur and boilermaker, Pierre Miras founds Miras Ltd. in Ho Chi Minh City, Vietnam. The company employs 12 staff and manufactures basic stainless steel industrial equipment.

2000 - Awards contracts to supply major global industrial and assemblers such as Heineken, Danieli, Stolz.

2002 - Settles facilities in Thu Duc in the outskirts of Ho Chi Minh City. Initiates export activities with Danieli, Thyssen Krupp, Aventis, Nem, Pica, Stubakimoto.

2007 - Industrial outsourcing partnership with Stolz Sequipag, French food & feed processing equipment leading company. Miras rebrands under the name Stolz-Miras and remains independent.

2013 - Founder Pierre Miras retires and handovers management to Thibaut Giroux. Stolz-Miras carries out 80 % of its business on export with 200 employees.

2018-2019 - Stolz-Miras has designed its own modern production facilities and settled into a brand new 15,700 m² factory in the Amata industrial zone (Bien Hoa City). The company also invests in new equipment (laser cutting, machining centres, etc.).



ABOUT US

WHO WE ARE



OUR PHILOSOPHY

Our values

A craftsman mindset,

- Passion,
- Excellence.

Business principles

- A strong family business culture, Clients relationships based on partnership and
- trust.

Our goal is to position Stolz-Miras as a leading Our ambition industrial subcontractor in Vietnam with capabilities to design and manufacture with our clients unique and specific projects in the respect of international standards of manufacturing and with comparable or greater quality standards than western fabrications.

OUR JOB: DESIGN, FABRICATE AND INSTALL METAL EQUIP-MENT ON BEHALF OF MAJOR INDUSTRIAL AND ASSEMBLER CLIENTS WORLDWIDE.

OUR KNOW-HOW

- Sheet metal work of all kinds and grades, Machines, structures, tanks, pipes, pressure equipment, conveyors,
- Food, pharmaceutical, chemical, energy, aerospace, processing industries.



OUR DIFFERENCE

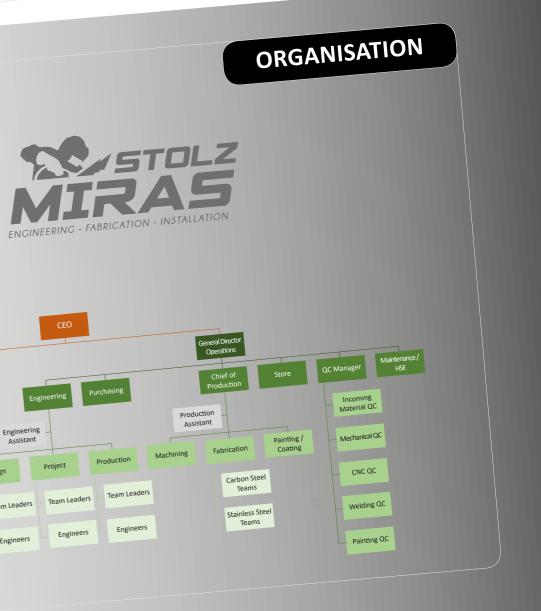
 Our production based in Vietnam guarantee international competitiveness, Our more than 20 years know-how brought by Stolz-Miras' founder which was

- and ethics in the conduct of our clients' projects.

Expatriate management who values compliance with international quality standards



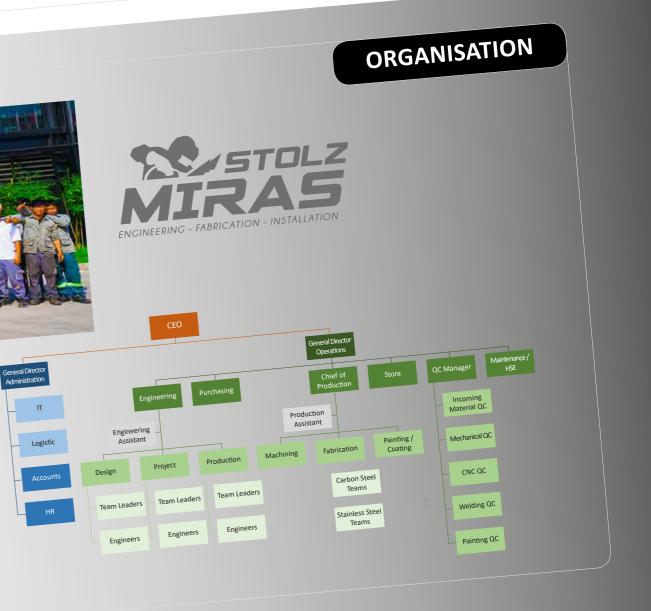
OUR TEAMS

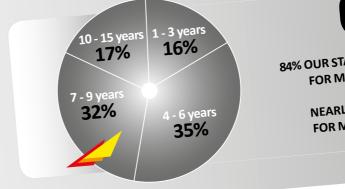


Driven by a traditional handwork mindset, passion and excellence, our 200 engineers and skilled workers have developed over the years a real family culture and built relationships with our clients on a spirit of partnership and trust.

DUR FRENCH AND EXPATRIATE MANAGEMENT ENSURES COMPLIANCE WITH INTERNATIONAL QUALITY STANDARDS.

Thanks to a very low staff turnover since foundation, Stolz-Miras has accumulated a real know-how allowing its customers to benefit from unmatched manufacturing capacities in Vietnam.





SENIORITY

84% OUR STAFF HAVE BEEN WITH US FOR MORE THAN 4 YEARS.

NEARLY 50% OF OUR STAFF FOR MORE THAN 7 YEARS.



KEY FIGURES

- Founded in 1998 in Vietnam
 - 200 people, including 160 staff,
 40 engineers and managers

Office and production located in Bien
Hoa City, Dong Nai province – Vietnam

80% export, mainly to Europe

Languages spoken:
French, English, Vietnamese

 Facilities: 6,000 m2 covered (site: 15,700 m2)

• Turn-over: 7-8 millions USD





OFF ON



PERIMETER GA/GC

OUR QUALITY POLICY

We place Quality at the heart of our organization and our client projects (ISO 9001: 2015 certification). To address environmental and compliance concerns, we have also moved towards ISO 14001. This certification grants Stolz-Miras extensive environmental management capabilities and meets our most demanding customers' needs.

OUR QUALITY CONTROL DEPARTMENT GUARANTEES:

- Material and filler metal traceability as well as PMI test control of the materials used, Internal controls (penetrant testing, radiography, endoscopy, dimensions, roughness,

ferrite rate, customer FAT tests),

Definition of manufacturing and Quality data to be recorded.

Our Quality department is responsible for the implementation of the Quality Assurance Plan across every phase of a project, and notably:

- Control of documents and customer data, Compliance with standards and recommendations,
- Implementation and monitoring of Quality plans, procedures and instructions,
- Control and monitoring of welding steps,
- Audit and monitoring of sub-contracted works, Monitoring of non-conformities and management of corrective actions.

OUR PROJECT QUALITY PLAN

Our products and installations are subject to an exhaustive project documentary

procedure allowing our customers to accurately monitor their projects. Indicate all the means implemented to meet the customer's requirements,

- Identify all the project stakeholders and define their responsibilities, We can provide all the necessary documentation required by the French nuclear

industry.

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BEEN ISO 9001 CERTIFIED SINCE 2009.



WITH A CONSTANT CONCERN FOR CUSTOMER SATISFACTION, STOLZ-MIRAS HAS COMMITTED FOR MANY YEARS TO TOTAL QUALITY AT EVERY STAGE OF EACH PROJECT. WE HAVE 17



GUALIT

To ensure that our customers' requirements are met, we guarantee the traceability of materials at different stages of the project:

- Supply from wholesalers capable of issuing material certificates.

- Upon receipt of materials:

MATERIALS

- systematic comparison of the indicated chemical com-- material certificate check, position with data collected from our PMI (Positive Mat-

rial Identification) gun* investigation.

Elaboration and incorporation of project materials certificates list in the manufacturer information folder.

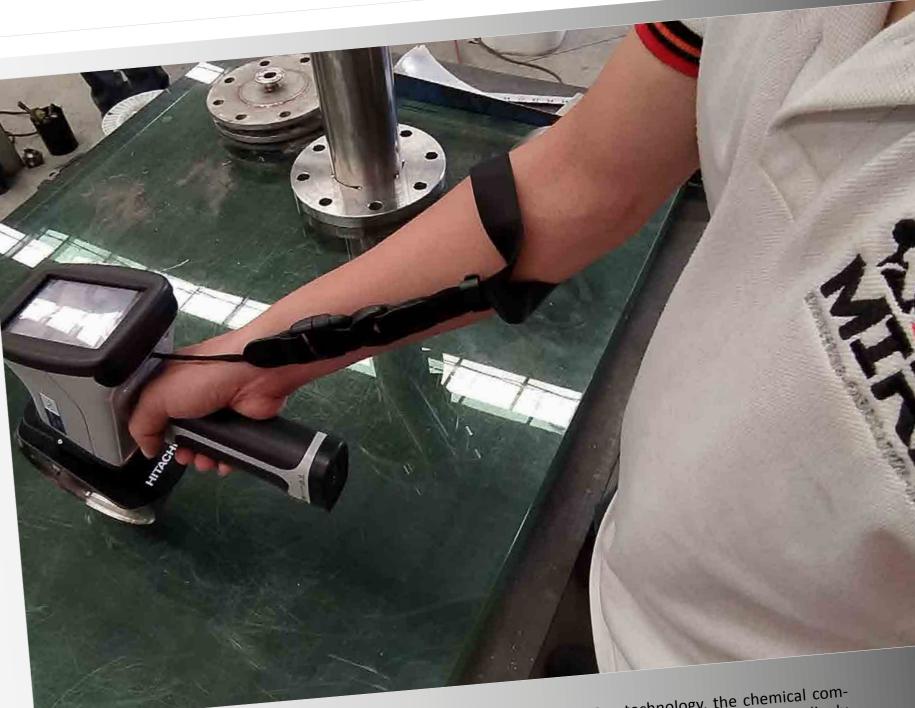
Marking of materials according to the type and the casting number indicated on the certificate. This information is shown on all parts up to welding by our teams (also maintained after cu-

ting and machining).

For some specific materials, a PMI inspection is once again performed between manufacturing and shipment of the parts so that the materials are confirmed complying with client

requirements.

TO ENSURE THAT THE FINAL PRODUCT MEETS YOUR REQUI-REMENTS, MATERIAL TRACEA-BILITY IS MONITORED ALL PROJECT EXECUTION LONG.



* The PMI device is used to determine, using X-Ray technology, the chemical composition of some element constituting the analysed materials. We accordingly can ensure the conformity of the delivered material and initiate rejection of it. 19



INFORMATION FOLDER

Upon client request, and before shipment of the manufactured items, a manufacturer information folder containing all information defined at the order stage is handed-over.

This folder may include:

- Welding process related documents (WPS, welding book, - Dimensional report,

 Non-Destructive Test reports from relevant inspectors, -Coatingcertificates(paint,roughness,pickling,passivation,

- Calibration certificates for devices/equipment used

- Certificates for materials used during the fabrication, -Technical datasheets of consumable/coatings (paints, pick-

ling solution, penetrant liquid, etc.) used during the

- FAT tests related documents (videos, temperature records, fabrication,

hydraulic test reports, pictures, etc.).

All the documents contained in this information folder can be issued using the standard Stolz-Miras template or client specific

template, if any.

We can provide all the necessary documentation required by the French nuclear industry or pharmaceutical industry.

JUST AS OUR PRODUCTS, OUR MANUFACTURER FILES ARE TAILOR-MADE.



GUALITY

WELDING

90% of the equipment manufactured in our workshop are made of mechanical welded components. Consequently, we attach high attention on ensuring that every welding phase is made in the state of the art.

Our Quality department is staffed with several international welding experts. It ensures that :

- Welding documents and procedures (PQR, WPS, welding book) comply with customer requirements,

- Our welders follow and apply the **procedures defined** by these documents,

- The welders' certificates are valid and regular training to check

their capabilities are organized,

- Each welding line is visually inspected after completion and

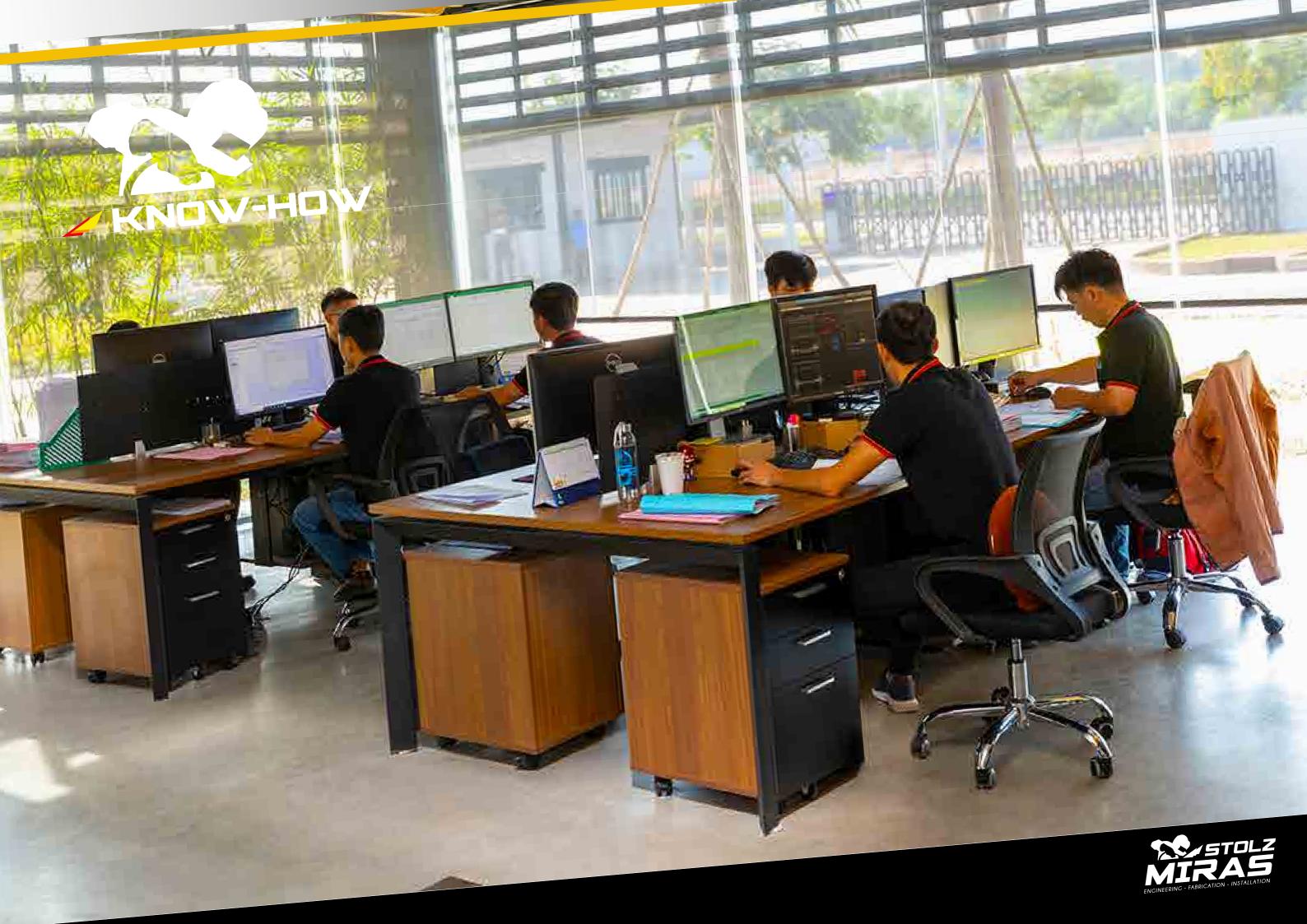
reworked if necessary,

- Welding machine calibration certificates are valid.

According to customer requirements, we perform nondestructive tests on weldings, internally or via third-party companies (radiography, ultrasound, magnetic testing, etc.).

AS METAL WORKERS, WELDING HEART THE 15 KNOW-HOW.





ENGINEERING

WE OFFER 3 OPTIONS / LEVELS OF SERVICE.

1. Manufacturing engineering based on customer drawings From a customer's design base, our teams carry out all manufacturing drawings. Through this approach, we partner with our customers, assist them with their projects and optimize their fabrications, whether they intend to be manufactured in our workshop or not.

2. Detailed and manufacturing drawings from outlines of customer plans Our teams of engineers and designers execute our clients' 2D or 3D drawings, using Solid Works and Autocad. The fabrication is based on general plans, 2D plans, paper plans, etc.

3. Simple design based on technical specifications We do the design of simple structures, boilers and ducts for our customers, willing to rely on our resources, process engineering and know-how.

The summary states in







STOLZ-SINCE ITS INCEPTION, MIRAS HAS POSITIONED ITSELF IN CUSTOM METAL WORK, USING DIFFERENT TYPES OF METAL, FROM STAINLESS TO ALUMINUM.

Our team of engineers and skilled workers supported by our management have acquired real technical versatility. Our knowhow allows us to carry out both simple fabrications and complex systems including welded metal work, mechanics, electricity, pneuma-

tic and hydraulic system. From simple ducts to machine bodies, including frames of all types, we also produce pressurized tanks and storage tanks for the food, pharmaceutical and nuclear industries. On any type of production, we can carry out polishing levels up to Ra 0.2 (mirror

polish).

Acting on behalf of many engineering companies having high requirements, we are the ideal partner in the tailor-made production of single equipment or small series.



INSTALLATION

WE SUPPORT OUR CUSTOMERS AND PARTNERS ON THEIR PRE-MISES IN ASIA, FROM MANUFAC-TURING UP TO ON-SITE OPERATIO-NAL IMPLEMENTATION.

Our know-how of on-site installation is based on strong knowledge of local processes and needs. We can install equipment manufactured at our production facilities as well as any other parts supplied by the customers.

We support our customers in Vietnam, but also in all neighboring countries, mobilizing dedicated teams of engineers and skilled workers at sites.

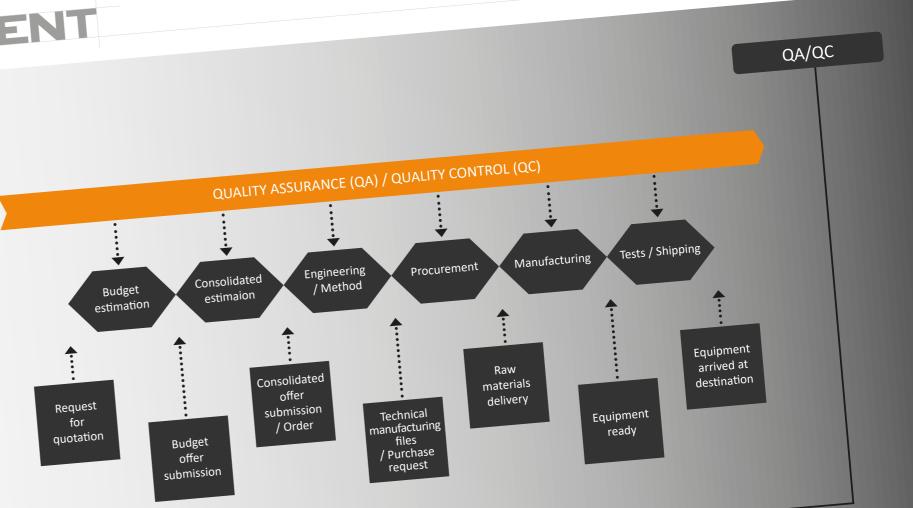






PROJECT MANAGEMENT

WE QUALITY, GUARANTEE MONITOR EVERY STAGE OF THE INITIAL THE FROM PROJECT UP TO CONSULTATION REQUEST SHIPMENT.











PROJUCTION SITE

As part of its growth strategy, Stolz-Miras left its historical workshop in 2019 and moved to its new production facilities in the Amata industrial zone (Bien Hoa City) 25km North-East from Ho Chi Minh City, designed to achieve its ever increasing requirements:

- Total area: 15,700 m2,

FACILITY

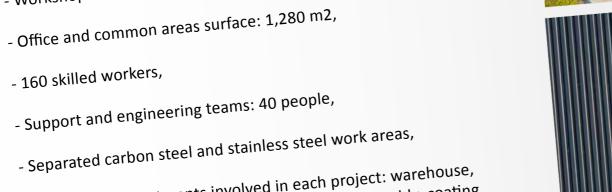
- 160 skilled workers,

PRODUCTION

HO CHI MINH CITY.

- Workshop area: 8,000 m2 including 6,000 m2 covered,

BIEN HOA, 25 KM N-E FROM



- Production departments involved in each project: warehouse, cutting, machining, manufacturing - welding - assembly, coating (painting, polishing, pickling - passivation), shipping. IN 2019, WE RELOCATED OUR







OUR SITE

EGUIPMENT

Continuous investment allows Stolz-Miras to address more complex and high-tech fabrication. It confirms one of our growth pillar: a constant focus on quality and a commitment to support permanent training for our employees.

To ensure quality at best cost and production-time, we provide every effort carrying out as much as possible manufacturing

steps in our factory.

To address these challenges, our **stock of machines** includes many

equipment such as: Oxy-cutting: plasma cutting (x2), laser cutting,

- Machining: boring, turning, milling (see section "Machining"), - Rolling: several rolling machines, up to length 2,400 mm -

- Bending: conventional and CNC folding machines, up to thickness thickness 12 mm,

- Forming (section profiles, spirals of screw / conveyor), - Coating (sandblasting, painting, pickling - passivation),

For any fabrication beyond our capacities, we qualitatively part ner with selected local entities (forming, machining, heat treat-

ment, etc.)

ENSURE QUALITY, WE STRIVE TO MANAGE EVERY OF THE MANUFAC-TURING PROCESS IN-HOUSE. STAGE



OUR SITE

From a single component to a complete opertional unit, we produce parts from simple machined item to parts requiring post-welding rework with dimensions up to 3 m in diameter and

1.8 m high.

As a stand alone department within our fabrication process, the machining department is permanently improving, in order to manufacture all system components in-house, ensuing the shortest deadlines and complying with your increasingly ambitious projects.

Our machining department notably includes:

- 3 CNC lathes,
- 2 CNC milling machines,

- 1 machining center with universal head.

PRD-TO ACHIEVE COMPLEX JECTS, WE PRODUCE HIGH PRECISION MACHINED PARTS AT OUR FACTORY.



SURFACE COATING

According to the materials and customer applications, specific surface conditions can be required: painting, polishing with surface roughness, treatment of welds, etc.

Most of the steel systems require a coating protection. Thanks to our blasting chamber and partnerships with the main suppliers in the sector, we can do most of your coating requests in our factory, including paint requiring a food grade certificate.

On all types of stainless steels, we can perform polishing levels ranging from visual brushed up to Ra 0.2 (mirror polish).

We also carry out degreasing - pickling - passivation processes for stainless steel weldings in our workshop, as required in the pharmaceutical and nuclear fields.

For any surface treatment we can not carry out ourself (heat treatment, hot deep galvanization, chrome plating, burnishing, etc.), we cooperate with our reliable local partners.

WE REALIZE MOST OF THE SUR-FACE TREATMENTS OF YOUR SYS-TEMS IN OUR FACTORY: SAND-BLASTING, PAINTING, POLISHING AND PICKLING - PASSIVATION OF STAINLESS STEEL...



OUR SITE

you the best costs and the greatest flexibility for all modes of transport (air, sea, road) with desired incoterms. WHEN YOUR PROJECT IS COMPLETED, WE HANDLE THE PACKING AND SHIPMENT OF

Our close collaboration with the main logistics players guarantees

lex

According to your requirements, we carry out packing that meets international standards (simple packaging, on pallets, custom wooden supports and crates, vacuum packing, fumigation, etc.).

Vietnam and the rest of the world.

YOUR ORDER.

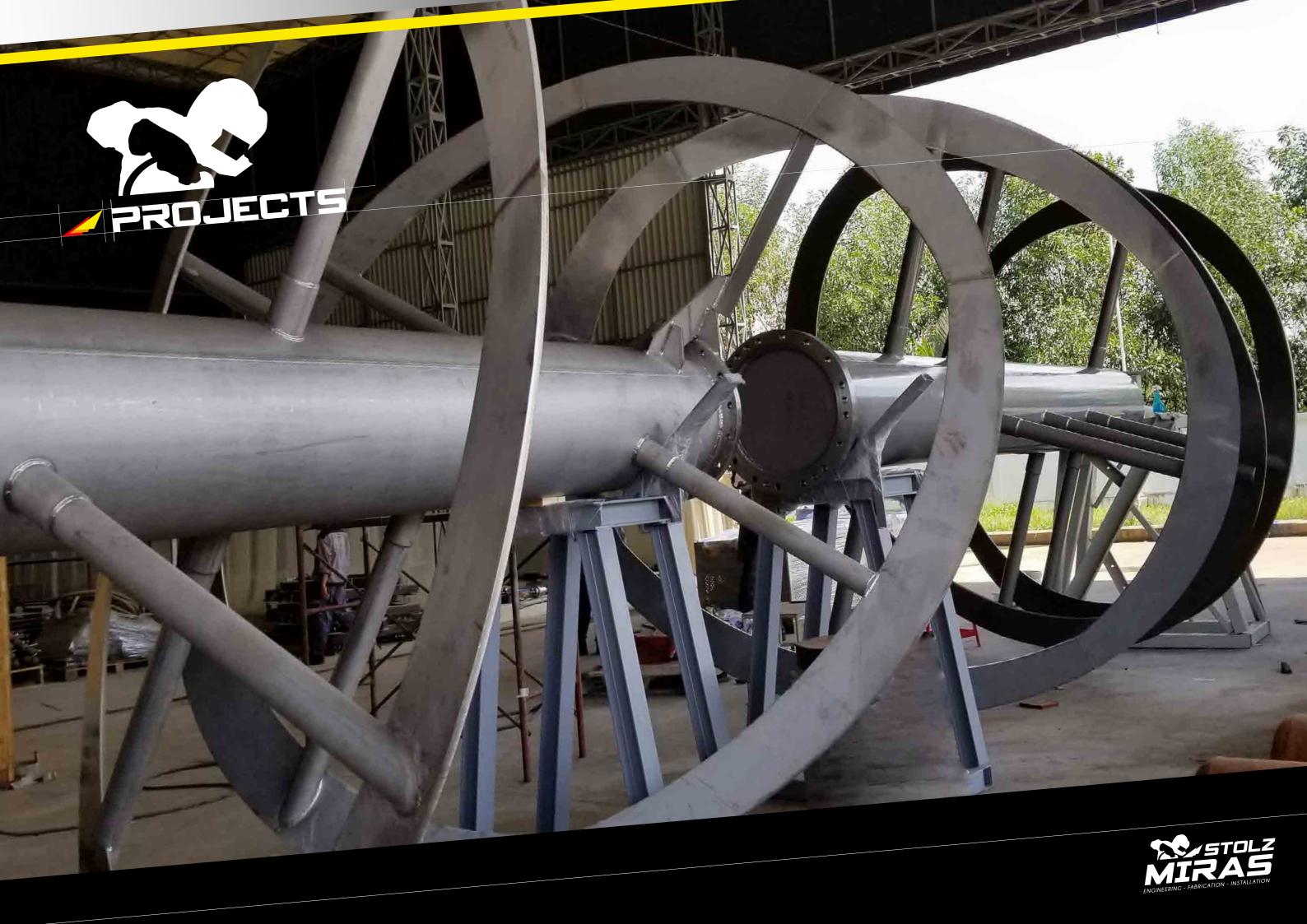
TAL

SHIPPING

Result of our historical focus on export, we have gained significant experience in shipping your finished products across







TRI

IN A SPIRIT OF BOILERMAKER HANDWORKER, STOLZ-MIRAS FABRICATES STRUCTURES DR CUSTOMIZED EQUIPMENT FOR ALL TYPES OF SPECIFIC USES.

Using stainless steel, steel or aluminium, our expertise meets the most demanding industries and the most particular requests. Inspection platforms made according to the European FEM lifting standard. <

CTURES - PLATFORMS

LANE

PEED LIMIT & RM/H

mm



SPEED LIMIT: 5 KM/H

MIMIM





HOPPERS



Hoppers are essential elements for production sites due to the products they carry, the roughness of their surface, or the environment in which they are installed.

Knowing and considering all these constraints and their consequences, Stolz-Miras is fully committed to meet all of your requirements.



MANAGERS IN STREET, NO.



TANKS



TANKS FABRICATION HAS BEEN STOLZ-MIRAS PRIMARY KNOW-HOW BEFORE THE COMPANY DI-VERSIFIED TO A WIDER RANGE OF MECHANICAL BOILERWORKS.

Since 1998, we have gained a deep experience in the manufacturing tanks, from the simplest to the most specific, from atmospheric to We also cover wide range of capacities (from 1 to 180,000 liters).

We notably manufacture on behalf of the pharmaceutical, agrofood, nuclear power industries...











PIPING, AS TANK FABRICATION, IS ONE OF STOLZ-MIRAS HISTOR-ICAL EXPERTISE.

Our skilled workers, specifically trained for the piping industry, are at the forefront of this type of equipment in Vietnam. They bring a real added value and a guarantee in the sustainability of our customers' investments.





PRESSURE EQUIPMENT

Made of steel, stainless steel or specific alloys, Stolz-Miras manufactures pressure equipment thanks to its teams being certified for this type of fabrication.

Vacuum / pressure tests can be carried out by our teams under the supervision of our Quality department or via third-party entities according to our customers requirements and specifications.





3E CAN SCREWS ENDLESS DR CONVEYING Δ A5 SYSTEM. SINGLE DR USED DOUBLE, WITH OR WITHOUT CEN JOSING TRAL TUBE, SINGLE DR VARIABLE DIAMETER/PITCH, MADE OF STEEL OR STAINLESS STEEL, STOLZ-MIRAS MEETS ALL YOUR NEEDS FOR THIS KIND OF FABRICATION.

Thanks to a policy of permanent investment, Stolz Miras is able to produce all types of screw conveyors / dosing system whose characteristics are included in the following ranges:

- Internal diameter: 40 mm min,

- External diameter: 1,500 mm max,

- Thickness between 3 and 20 mm,

- Screw pitch: 850 mm max.

We also carry out assembly, tests and specific tests (motorization, sealing, etc.).





THANKS TO ITS FLEXI-BILITY, STOLZ MIRAS MANUFACTURES, AS-SEMBLES AND TESTS ALL THE EQUIPMENT PROCESS YOUR DF LINES.

For all the equipment produced in our factory, we can:

- Assembly with commercial items (bearing, gearmo-

tor, sensors),

- Execute wiring of different circuits (electrical, pneumatic, hydraulic),

- Perform the necessary tests for product validation (tightness, operating clearance, motorization, etc.)

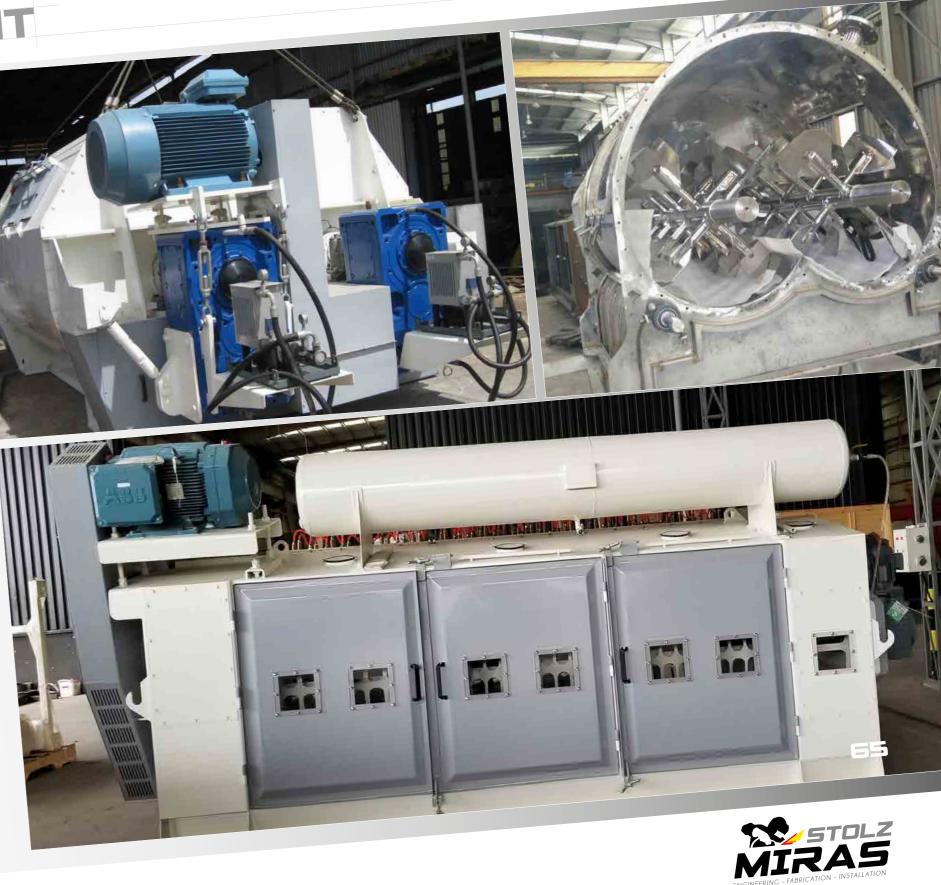






RESULT OF ITS EXTENSIVE KNOW-HOW ON MECHANICS, STOLZ-MIRAS PRODUCES AND ASSEMBLES COMPLETE MA CHINES ON BEHALF OF REI NOWNED COMPANIES.

The experience and working precision gained over the years allow us to produce a wide spectrum of dynamic machines including mechanical, pneumatic and electrical assemblies.







OUR KNOW-HOW HAS BEEN JEVELOPEJ THROUGH SPE-PROJECTS CARRIED OUT IN PARTNERSHIP WITH OUR CUSTOMERS.

Our adaptability results from the desire of our teams to respond to your most diverse projects, from the simplest to the most complex. We can also make unique machining / mechanical parts for specific needs.











